



(Prices Effective January 2011)

**FLO KING BX650 FACTORY REPAIR SERVICE & PARTS**

DESCRIPTION	ORDER NO.	PRICE
1. Motor replacement (includes shaft alignment) . . . . .	<b>650 MOTOR</b> . . . . .	\$140.00
2. Reconditioned motor (available only with exchange of reconditionable motor) . . . . .	<b>650 MRC</b> . . . . .	100.00
3. Motor with balanced Teflon-coated shaft attached (includes spacers, pump/motor base screws, and Super Slinger) . . . . .	<b>650 MOTSHF</b> ___ (length)* . . . . .	195.00
4. Fan cover . . . . .	<b>650 FCOV</b> . . . . .	19.00
5. Fan blade replacement . . . . .	<b>650 FBR</b> . . . . .	12.00
6. Line cord installation . . . . .	<b>650 LC</b> . . . . .	12.00
7. Line cord with switch . . . . .	<b>650 LCS</b> . . . . .	21.00
8. Spacer replacement (two)—includes hardware . . . . .	<b>650 SPC</b> . . . . .	8.00
9. Pump shaft replacement, balance and alignment . . . . .	<b>650 SHAFT</b> ___ (length)* . . . . .	50.00
10. Shaft balance and alignment . . . . .	<b>650 BAL</b> . . . . .	17.50
11. Teflon tubing (shaft coating) . . . . .	<b>650 TEF</b> . . . . .	0.60/inch
12. Strip and clean pump . . . . .	<b>650 STRIP</b> . . . . .	15.00
13. Pump/motor base** . . . . .	<b>650 PB</b> . . . . .	70.00
14. Body replacement** . . . . .	<b>650 BR</b> ___ (length)* . . . . .	35.00
14a. Pump/motor base, body, & impeller housing** . . . . .	<b>650 PBBH</b> ___ (length)* . . . . .	170.00
15. Body and impeller housing replacement . . . . .	<b>650 BHR</b> ___ (length)* . . . . .	100.00
16. Impeller housing replacement (includes upper stage plate)** . . . . .	<b>650 HR</b> . . . . .	65.00
17. Upper stage plate . . . . .	<b>650 USP</b> . . . . .	13.00
18. Flow plate replacement . . . . .	<b>650 FLP</b> . . . . .	8.00
19. Impeller housing outlet (discharge port) replacement . . . . .	<b>650 HO</b> . . . . .	25.00
20. Plug and retap filter screw holes (each) . . . . .	<b>650 TAP</b> . . . . .	5.00
21. Filter screw replacement (each) . . . . .	<b>650 FS</b> . . . . .	2.00
22. Impeller replacement, balance and alignment . . . . .	<b>650 IMP</b> . . . . .	45.00
23. Super slinger . . . . .	<b>650 RSS</b> . . . . .	4.00
24. Drip cover (includes hardware) . . . . .	<b>DC4</b> . . . . .	15.00
25. Drip cover hardware . . . . .	<b>DC4HW</b> . . . . .	2.50
26. Handle (includes hardware) . . . . .	<b>650 H</b> . . . . .	13.50
27. Universal Bracket (1")—includes hardware . . . . .	<b>UNBK650-1</b> . . . . .	20.00
28. Hardware for Universal Bracket (1") . . . . .	<b>UNBK650-1HW</b> . . . . .	2.50

\* Pump body length must be specified when ordering these parts. To determine pump body length, measure "A" dimension as shown on Bulletin 15.5 illustration.

\*\* For repairs in the field, order Item 14a (combination pump base/body/impeller housing) to avoid machining operations associated with separate purchase of pump/motor base (Item 13), pump body (Item 14), and/or impeller housing (Item 16).

**Motor Note:** There are three motors available for the BX650—(1) 115 volts, 60 Hz; (2) 115 volts, 50/60 Hz; or (3) 230 volts, 50/60 Hz. Specify required motor when ordering.

**Material of Construction:** Specify pump material of construction when ordering parts. Most units are made of CPVC (gray in color) or polypropylene (white). Kynar (PVDF) and stainless steel are also used.

Pioneers of In-Tank Filtration ★ [www.floking.com](http://www.floking.com)

CUSTOM MASTERS, INC. • 401 LAKE BENNETT CT., LONGWOOD, FL 32750-6341 USA • 407-331-4634 FAX 407-331-0575

Prices are subject to change without notice. Prices are F.O.B. Longwood, Florida, and do not include local, state or federal taxes.